

STONE FINISH TECHNICAL DATA SHEET OF THE PRODUCT

DESCRIPTION	STONE FINISH is a thin-layer decorative plaster, imitating the structure of a cement floor. Natural fillers and high-quality additives make this effect extremely durable. An inseparable element of the STONE EFFECT decorative effect.
COLOUR	White base
METHOD OF TINTING	possibility of tinting with Cameleo pigments
SUBSTRATE PREPARATION	Before applying the Cameleo decorative effect, the surface of the substrate should be properly prepared.
Unpainted substrates:	 - concrete substrates The concrete substrate should be seasoned for not less than 30 days, and the humidity should not exceed 4%. The class of the concrete substrate should not be less than C20/25 (B25). Any contamination and dirt should be removed mechanically. The prepared surface should be primed twice with CAMEPRIMER P100 primer. After that, the CAMEPRIMER P3000 layer should be applied to the prepared substrate. - vertical surfaces, walls - gypsum coats, drywall - allow to dry completely, apply plaster to joining boards. In all of the above-mentioned substrates, remember to level out unevenness and cracks, then apply a single primer with CAMEPRIMER P100 primer.
Painted substrates:	- paint coatings They must be strong with good adhesion. Remember to remove dirt, dust, grease stains, glue residues. The entire surface is roughened with sandpaper, grain size 120 - 150. Smooth out any irregularities in the substrate, and then even the whole surface with the CAMEPRIMER P3000 primer.
PRODUCT PREPARATION	12 kg of plaster should be mechanically mixed with 0.240 ml of HARDENER H02 additive. <u>After mixing, use up the whole product within 5 hours.</u> The plaster can be diluted with water up to 5% of its weight. Mixing time approx. 1 min. When working on planes larger than those provided for in the capacity of a unit package, it is necessary to mix the contents of unit packages in one collective package.
APPLICATION	Venetian trowel
TECHNICAL DATA	
Thinner:	water
Specific weight:	1.88 g/ml (with 2% HARDENER H02 additive)
Efficiency to:	0.45 kg/m 2 (1st layer), 0.35 kg/m 2 (2nd layer)
Practical efficiency:	Efficiency depends on many factors such as porosity and roughness of the substrate and material losses during application.
pH:	approx. 8.8 (with 2% HARDENER H02 additive)
PRODUCT DRYING TIME	At the temperature of 20°C and 50% air humidity.
Dry to touch:	6 hours after application
Hardening:	7 days after application
CLEANING TOOLS	Warm soapy water.
CLEANING THE SURFACE	It is possible to clean the surface after 7 days from the end of full application. Do not use detergents. Clean with soap and water.
RECOMMENDED PRIMERS	CAMEPRIMER P100, CAMEPRIMER P3000
APPLICATION CONDITIONS	Application temperature $\pm 10^{\circ}$ C - $\pm 30^{\circ}$ C. The minimum temperature of the substrate: $\pm 10^{\circ}$ C. Maximum substrate temperature: $\pm 30^{\circ}$ C. Substrate humidity should not exceed 4%. Maximum air humidity: 75%. In the case of application on substrates with underfloor heating, they should be extinguished beforehand, min. 3 days before starting the application.
STORAGE AND TRANSPORT	Store in a tightly closed container at a temperature of $+5^{\circ}$ C - $+25^{\circ}$ C. Product sensitive to frost. Protect against sunlight. Shelf life: 12 months from the production date in original sealed packaging (production date on the packaging).



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PACKAGING	12 kg
CERTIFICATES/NORMS	PN-EN 13892-8:2004
SAFETY INSTRUCTIONS	The product is not classified as hazardous. Non-flammable product. In the event of a fire, use extinguishing methods appropriate to the surrounding conditions. In case of skin contact: wash off with plenty of soap and water. Get medical attention if skin irritation occurs. In case of eye contact: rinse with water. Avoid strong stream because of the risk of cornea damage. Consult a doctor if irritation occurs. Inhalation exposure: provide access to fresh air. Consult a physician if necessary. In case of ingestion: rinse mouth with plenty of water. Consult a physician if necessary. Details are provided in the Safety Data Sheet.
VOC	36 g/l
COMMENTS	Before use, the product should be thoroughly mixed mechanically with a paint mixer. When working on planes larger than those provided for in the capacity of a unit package, it is necessary to mix the contents of unit packages in one collective package. The colors shown in the catalog may differ from the actual colors on the wall. The colors depend on the method of application, texture, gloss, lighting, sunlight, and the types and intensity of other colors in the environment. The conditions of storage, transport and use as well as the end result are beyond our control and therefore cannot constitute a guarantee in the legal sense. The statutory provisions and any rights of third parties must always be observed.
WARRANTY	Cameleo Leśniewicz Gradkowska Spółka Jawna guarantees that Cameleo products are of commercial quality in accordance with the standards declared by Cameleo. Cameleo products are covered by the warranty, provided that they are used in accordance with the instructions contained in the Technical Data Sheet of the Product. Products are not covered by the warranty if they are not used in accordance with the information contained in the Technical Data Sheet of the Product. Liability under this warranty (if the product turns out to be defective) is limited only to the replacement of the product or the refund of the purchase price of the product. This warranty is valid for one year from the purchase of the product.
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