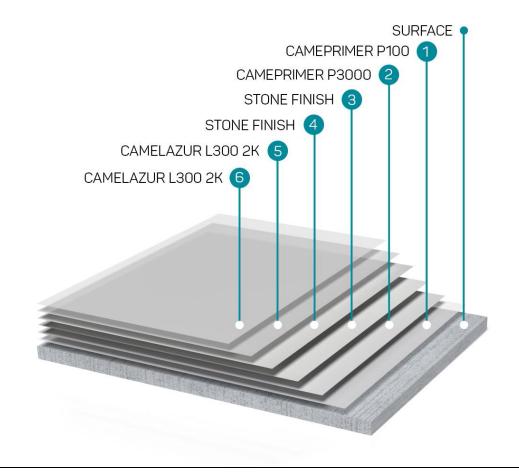


STONE EFFECT Classic Effect

TECHNICAL DATA SHEET OF THE EFFECT

PRODUCT DESCRIPTION	STONE EFFECT Classic Effect is a thin-layer decorative effect imitating the structure of a concrete floor.
PRODUCT USE	Indoor floors. Private rooms, flats, shops, offices, public utility buildings with medium pedestrian traffic.
METHOD OF TINTING	Possibility of tinting with Cameleo pigments.
SUBSTRATE PREPARATION	Before applying the Cameleo decorative effect, the surface of the substrate should be properly prepared.
Unpainted substrates:	- concrete substrates: The concrete substrate should be seasoned for not less than 30 days, and the humidity should not exceed 4%. The class of the concrete substrate should not be less than C20/25 (B25). Any contamination and dirt must be removed mechanically. The prepared surface should be primed once or twice with CAMEPRIMER P100 primer, and then primed with CAMEPRIMER P3000 primer once or twice. In all the above-mentioned substrates, remember to level out unevenness and cracks, then apply a single primer with CAMEPRIMER P100 primer.
Painted substrates:	- paint coatings: They must be strong with good adhesion. Remember to remove dirt, dust, grease stains, glue residues. The entire surface is roughened with sandpaper, grain size 120 - 150. Smooth out any irregularities in the substrate, and then even the whole surface with the CAMEPRIMER P3000 primer.
PRODUCT PREPARATION	According to the Technical Data Sheet of the Product for CAMEPRIMER P3000, STONE FINISH and CAMELAZUR L300 2K
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EFFECT STEPS





STONE EFFECT

Classic Effect

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PRODUCTS WITHIN THE EFFECT	Preparation and execution of the Cameleo decorative effect should be carried out by a trained contractor.
1. Primer (optional):	CAMEPRIMER P100
Efficiency to:	0.115 1/m ²
Application tools:	Paint roller, brush
Application:	Apply the CAMEPRIMER P100 primer once on a properly prepared substrate with a paint roller.
Drying time:	2 h
2. Epoxy primer paint:	CAMEPRIMER P3000
Efficiency to:	0.6 kg/m ²
Application tools:	Venetian trowel
Application:	Apply the CAMEPRIMER P3000 primer on the properly prepared substrate.
Drying time:	8 h
3. Decorative plaster:	STONE FINISH + 2% HARDENER H02
Efficiency to:	Up to 0.45 kg/m ² (1. layer), 0.35 kg/m ² (2. layer)
Application tools:	Venetian trowel
Application:	Apply the appropriately prepared STONE FINISH layer with a venetian trowel. After applying the product, smooth it gently. Work continuously until the surface is completely covered with STONE FINISH. Then let it dry.
Drying time:	6 h (for one layer)
4. Protective varnish:	CAMELAZUR L300 2K + 10% HARDENER H02 (matt)
Efficiency to:	0.07 l/m ² (1st layer), 0.04 l/m ² (2nd layer)
Application tools:	Paint roller (microfiber), brush
Application:	In order to protect the STONE EFFECT Classic Effect surface - on a dry surface, apply two layers with a paint roller (microfiber) appropriately prepared CAMELAZUR L300 2K varnish so as not to leave stains.
Drying time:	4 h (for one layer)
TECHNICAL DATA	
Fire classification (PN-EN 13501-1):	Bfl-s1
Slip resistance DIN 51130:2014-02:	R9
EFFECT DRYING TIME	At a temperature of 20°C and 50% air humidity.
Dry to touch:	4h
Full hardening:	After 7 days
CLEANING OF TOOLS	Warm soapy water
CLEANING THE SURFACE	It is possible to clean the surface after 7 days from the end of the full application. Do not use detergents. Clean with soap and water.
APPLICATION CONDITIONS	Application temperature $+10^{\circ}\text{C}$ - $+30^{\circ}\text{C}$. The minimum temperature of the substrate: $+10^{\circ}\text{C}$. Maximum substrate temperature: $+30^{\circ}\text{C}$. Substrate humidity should not exceed 4%. Maximum air humidity: 75%. In the case of application on substrates with underfloor heating, they should be extinguished beforehand, min. 3 days before starting the application.
GUIDANCE	Technical Data Sheet of the Effect is a description of the decorative effect along with the application stages. It does not guarantee the correct execution of the effect. The final appearance of the surface on which the decorative technique is performed is influenced by the contractor's individual way of working and his





STONE EFFECT

Classic Effect

TECHNICAL DATA SHEET OF THE EFFECT

The colors shown in the catalog may differ from the actual colors on the wall. The colors depend on the method of application, texture, gloss, lighting, sunlight, and the types and intensity of other colors in the environment. It should be remembered to properly make sealing layers in places exposed to

COMMENTS

permanent moisture. The conditions of storage, transport and use as well as the end result are beyond our control and therefore cannot constitute a guarantee in the legal sense. In any case, the statutory provisions and any rights of third parties must be

WARRANTY

Per product:

Cameleo Leśniewicz Gradkowska Spółka Jawna guarantees that Cameleo products have commercial quality in accordance with the standards declared by Cameleo. Cameleo products are covered by the warranty, provided that they are used in accordance with the instructions contained in the Technical Data Sheets. The products are not covered by the warranty if they are not used in accordance with the information contained in the Technical Data Sheets. Liability under this warranty (if the product turns out to be defective) is limited only to replacing the product or refunding the purchase price of the product. This warranty is valid for one year from the purchase of the product.

Cameleo Leśniewicz Gradkowska Spółka Jawna guarantees that the Cameleo effects are of commercial quality in accordance with the standards declared by Cameleo in the Technical Data Sheets of the Product and the Technical Data Sheet of the Effect. Cameleo effects are covered by the warranty, provided that they were made by certified persons or companies trained in professional application at the premises of Cameleo or a certified representative of Cameleo products in Poland and the world. Liability under this warranty (if the effect turns out to be defective and was made by a certified Cameleo contractor) is limited only to the replacement of products (included in the effect) or reimbursement of the purchase price of the products included in the effect. This warranty is valid for a period of 2 years from the date of purchase of the products included in the effect.

Per effect:

